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5 DEC

C3-K-HC
Job Sheet 184692



Part No: C3-K-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 3,000 lbs Lift Capacity - Keeperless With Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 12/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev A 18.03.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/5/18	0.00	0.00	Start Up Stores/Pkg-2		AP DEC 05 2018
100	Small Fab	1 pcs		12/5/18	0.00	0.50	Small Fab-9		
110	QC	1 pcs		12/5/18	0.00	0.00	QC5		
120	DC	1 pcs		12/5/18	0.00	0.00	DC		
140	Packaging	1 pcs		12/5/18	0.00	0.00	Packaging3		
150	QC21-FG	1 Ea		12/5/18	0.00	0.00	QC21		DEC 05 2018

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C3-DHC drawing and torque fasteners to Descriptions: 160-190 in. lbs.

120 - Photocopy blue file and create labels as per O&OPM-C3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C3-C	Single Cage	1 Ea (1 ea)	90-Start up Operation	S124074
C3-K	C-Series Remote Hook 3,000 lbs Lift Capacity - Keeperless	1 Ea (1 ea)	90-Start up Operation	S120102

SAF-T-EZE (M128063)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C3-C	1	3	0
	C3-K	1	0	0



Container No: S134744



Part: C3-K-HC

Job No: 184692

Serial No/Batch: S134744

Revision:

Inspector:

Exp Date:

Instructions:

Date: 12/05/18

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found.

Plex 10/16/18 9:15 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				